







Brisbane, Sunshine Coast and Wide Bay

Workforce³

1,173,200 in 2015
1,276,200 in 2020 (forecast)

Businesses⁴



210,012 businesses39% employing staff



Regional projects and future growth⁶

- Road and rail Kingsford Smith Drive corridor inner city bypass widening and Wynnum road corridor upgrade, Rocklea to Darra upgrade, Gateway Motorway Upgrade North, Caloundra Road to Sunshine Motorway, Cross River Rail Project.
- Airport and Ports New parallel runway,
 Dryandra Drive road upgrade, Port of Brisbane motorway.
- National Broadband Network.

Economic activity

- It is estimated that the Brisbane, Sunshine Coast and Wide Bay region accounted for around \$172 billion of the state's \$287 billion gross state product in 2015–16.
- Over the period 2010–11 to 2015–16, the average annual growth in real gross regional product in the region was 2.9 per cent per annum, above the state average of 1.6 per cent per annum.

Safe and healthy workplaces

Prevention is better

Effective management of health and safety risks at the workplace is a legal requirement and a smart way to do business. Benefits include:

- reduced workers' compensation premiums and claims
- increased worker productivity
- improved quality of service provision
- reduced outlays in recruiting and training new staff
- reduced costs as a result of unplanned absences
- improved workplace culture and worker morale
- improved organisational reputation.

To prevent injury, illness or death in the workplace, all physical, mental and emotional risks must be identified and managed. This is achieved through work health and safety management systems, strong leadership and a positive workplace culture that supports worker consultation, communication and continuous improvement.

Returning to work as soon as possible after an injury

Research shows workers who return to good work as part of their rehabilitation experience a faster recovery. Long term work absence, work disability and unemployment generally has a negative impact on a worker's health and wellbeing.

Supporting workers to get back to work as early and safely as possible, also allows employers to restore their operational requirements and minimise claim costs that impact their workers' compensation premium.

The best rehabilitation outcomes are achieved when the return to work process is commenced as soon as possible after the worker has sustained an injury.

Return to work strategies

- Engage the worker in return to work planning as soon as practicable following an injury.
- Understand the worker's physical and psychological capacity as they recover from their injury.
- Develop a personalised suitable duties plan that reflects the worker's level of skill and experience to allow them to recover in the workplace.
- Support the worker's rehabilitation through collaboration with the insurer and their treating practitioner/s.

Data and information in this report

Claims, claim rate and statutory cost data is based on an average of 2013-14 to 2015-16 workers' compensation data.

Industry sector data is from the Queensland Employee Injury Database and based on accepted workers' compensation claims 2013-14 to 2015-16.

The 'common causes' and 'things to consider' in the industry sector pages of this report reflect the most frequent workers' compensation claims. Persons conducting a business or undertaking have a duty to manage all risks in the workplace to ensure the health and safety of their workers. For detailed guidance on managing workplace risk, visit worksafe.qld.gov.au.

High risk industries

The table below shows the industry sub-sectors of the Brisbane, Sunshine Coast and Wide Bay region that have the highest number of workers' compensation claims and typically high claim rates. The claim rates are highest when the number of claims are high and the workforce is small.

Industry	Number of claims (3 yr av.)	Industry share of regional claims	Regional industry claims share of state industry total	Qld claim rate (claims per 1000 workers Qld)	Average yearly statutory costs (For the 3 yr period)	Average statutory costs per claim	Final return to work rate	Focus area
Construction services	2,756	8.1%	57.0%	34.7	\$37.2 million	\$13,494	95.8%	Building structure, installation and completion services
Hospitals	1,878	5.5%	62.6%	41.6	\$17.3 million	\$9,200	97.7%	Hospitals
Preschool and school education	1,842	5.4%	56.0%	32.2	\$12.7 million	\$6,895	99.0%	Preschool and school education
Accommodation and food services	1,534	4.5%	54.4%	20.7	\$9.0 million	\$5,874	95.8%	Cafes, restaurants and take away food
Residential care services	1,343	3.9%	59.3%	55.0	\$9.0 million	\$6,709	96.2%	Aged care
Food product manufacturing	1,224	3.6%	45.5%	60.9	\$7.3 million	\$5,962	97.0%	Meat and meat product manufacturing
Fabricated metal product manufacturing	1,198	3.5%	48.5%	185.1	\$6.8 million	\$5,709	97.7%	Structural metal product manufacturing
Other store- based retailing	1,115	3.3%	54.3%	15.5	\$7.8 million	\$7,026	95.4%	Hardware, building and garden supplies
Road transport	1,069	3.1%	48.4%	41.2	\$17.3 million	\$16,208	93.6%	Road freight transport

Note: Claims, claim rate and statutory cost data based on the average of three years data 2013/14 to 2015/16. Industries are ordered from highest number of claims to lowest with focus areas listed by two digit ANZSIC classifications where the highest number of claims originated.

Construction services

Businesses that mainly supply services for land development and site preparation, building structure, building installation, building completion and other construction services.

Main occupations: electricians, plumbers, labourers, carpenters and joiners.

Issue	Common causes	Some things to consider	
Manual tasks	Material and objects Equipment	Design and layout of work areas Choice of materials Equipment and mechanical aids Safe systems of work Manual tasks risk management tra	aining
Slips, trips and falls	Traffic and ground surfaces Ladders Trucks and semi- trailers	Design and maintenance of work areas, walkways, stairs and Suitable flooring and footwear Housekeeping and cleaning Lighting	ramps 7% Head/
Striking objects	Metal edges Knives Sheet metal Hammers	Work procedures Exclusion zones Tag lines	face 6% Eye Back Shoulder/ upper arm 7% Neck
Struck by objects	Metal and other fragments	Exclusion zones and guards Limit onsite drilling and grinding Gloves, goggles and other protective equipment Extraction systems/dampening	
Vehicle incidents	On-road car incidents	Fatigue management Driver training Appropriate scheduling On-site traffic management	Wrist/elbow/forearm Hand/fingers/thumb Wrist/elbow/ forearm Knee/ upper leg
		Predominant injury loca	Ankle/lower leg 10% tions from work related incidents

Hospitals

Includes facilities and services such as diagnostic, medical or surgical services as well as continuous in-patient medical care in specialised accommodation. Also included are facilities that provide training of medical and nursing staff. Does not include aged care facilities.

Main occupations: medical practitioners such as doctors, anaesthetists, specialist physicians, psychiatrists, surgeons, physiotherapists, occupational therapists, radiologist, psychologists, emergency medicine specialist, nurses, nursing support and personal care workers, social workers and midwives.

Issue	Common causes	Some things to consider	
Manual tasks	Lifting / moving heavy objects / people Furniture and fittings Trolleys and handcarts	Assess patient mobility Work area design and layout Patient handling equipment and pro Training in handling Work design	ocedures
Falls, trips and slips	Slippery surfaces Internal traffic and ground surfaces	Design and maintenance of work are Suitable flooring and footwear Housekeeping and cleaning practice maintained Adequate and even lighting	es – keep floors dry, clean and well 3.5% 1%
Struck by objects	Adult patients Moving or operating equipment	Safe systems of work Patient assessment Patient transfer and restraint procedures Worker training Equipment and mechanical aids	Head/ face Shoulder/ upper arm 3% Neck
Striking objects	Doors	Height adjustable equipment Sufficient working space Two-way doors with soft closing and viewing insets	d Wrist/ 9%
Biological hazards	Patients with communicable diseases Handling sharps	Infection prevention and control practices including personal protective equipment (PPE) Occupational vaccination Safety engineered sharps Safe handling and disposal of sharp Worker training	elbow/ forearm Hand/ fingers/ thumb Knee/ upper leg
Hazardous chemicals	Cytotoxic drugs Disinfectants Anaesthetic gases	Safe handling, use and storage of hazardous chemicals Worker training PPE	Foot/ 3% Ankle/ lower leg

Education

This sector includes primary and secondary schools and tertiary institutions such as universities and adult, community, vocational and other educational businesses.

Main occupations: teachers, education aids, instructors, sports coaches and fitness instructors, health and welfare support workers.

Issue	Common causes	Some things to consider
Being struck	Being struck while handling heavy items or play equipment Being struck by another person	Safe systems of work, including providing an alternative to workers having to lift heavy objects Emergency communication and response systems Sufficient number of staff trained in behaviour management and de-escalation techniques Training on equipment use Screening, file flagging and action planning for students known to be aggressive Training in behaviour management and de-escalation techniques
Slips, trips and falls	Slippery surfaces Internal traffic and ground surfaces External stairs and walkways Hazardous objects on the ground	Design and maintenance of walkways, stairs and ramps Suitable flooring and footwear Safe systems of work Training and safe work procedures Housekeeping and cleaning practices – keep floors dry, clean and well maintained Adequate and even lighting Meck Back Shoulder/ upper arm 6% Neck
Mental stress	Challenging behaviour of students Increased work demands	Training in work areas Training for staff in behaviour management Implementation of an organisation wide employee support program (e.g. EAP) Work design / rosters Expectation management / rules in the work place for interactions with students and parents Undertaking an assessment of the psychosocial risks Training on managing psychosocial risks in the workplace 12% Knee/upper leg
Vehicle incidents	On-road car incidents	Fatigue management On-site traffic management Vehicle maintenance and suitability for tasks and conditions Appropriate scheduling Driver education and training
		Predominant injury locations from work related incidents

Accommodation and food and beverage services

Businesses that provide accommodation for visitors, such as hotels, motels and units; also includes restaurants, cafes and take away food businesses.

Main occupations: cleaners, housekeepers, hospitality workers including chefs, waiters and other servers.

Issue	Common causes	Some things to consider	
Manual tasks	Handling furniture and fittings Making beds Using trolleys, handcarts and cleaning equipment	Design and layout of work areas Safe systems of work Equipment and mechanical aids	
Slips, trips and falls	Wet, oily or icy ground surfaces Moving around workplace External steps and stairways	Design and maintenance of work are Suitable flooring and footwear Housekeeping Lighting	2% Eye Head/face
Striking objects	Food preparation knives Cuts from glassware and crockery Door collisions	Keeping knives sharp and stored see Cutting away from the body Wrapping sharp rubbish before disp Lighting Design and layout of work areas	15%
Vehicles	On-road car and pushbike incidents	Fatigue management Driver training Appropriate scheduling On-site traffic management Vehicle maintenance Suitability for task and conditions	17% 34%
Contact with hot objects	Hot water and steam Oil and fat	Automated systems where possible Warning signs, lights or stickers Serving trays or trolleys Appropriate personal protective equipment Work procedures Non slip floor surfaces, regular cleaning	Hand/ elbow/ forearm Knee/upper leg 5% Ankle/lower leg
		Predominant injury location	ons from work related incidents

Residential care services

Businesses that mainly provide residential aged care or residential aged care combined with either nursing, supervisory or other types of care.

Main occupations: nursing support and personal care workers, aged and disabled carers, welfare and support workers, nurses and kitchenhands.

Issue	Common causes	Some things to consider	
Manual tasks	Adult patients Furniture and fittings Trolleys and handcarts	Assess patient mobility Work area design and layout Patient handling equipment and pr	rocedures
Slips, trips and falls	Slippery surfaces Traffic and ground services	Design and maintenance of work a Suitable flooring and footwear Housekeeping Lighting	reas, walkways, stairs and ramps
Striking objects	Needles Knifes	Training and safe work procedures covering handling and disposal of sharps Protective equipment, such as gloves Height adjustable equipment Sufficient working space	3% Eye Head/ face Shoulder/ upper arm 28%
Assaulted by people	Adult patients	Emergency communication Sufficient number of trained workers Training in aggressive behaviour management Hand-over practices Design and engineer building and facilities to reduce risk	Neck 10% Wrist/ elbow/ forearm
Struck by objects	Adult patients	Patient assessment Patient transfer and restraint procedures Worker training Equipment and mechanical aids	Hand/fingers/thumb 8% Knee/upper leg
		Predominant injury locat	Foot/ toes 2% Ankle/lower leg

Meat and meat product manufacturing

Businesses that mainly slaughter animals, bone, freeze, preserve or pack meat and manufacture cured and preserved meats and abattoir by-products.

Main occupations: meat, poultry and seafood process workers, meat boners, slicers and slaughterers.

Issue	Common causes	Some things to consider	
Manual tasks	Handling animal parts/products Knives Crates, cartons, boxes etc.	Design and layout of work areas Mechanical aids for load handling Task specific training Knife sharpening program	
Striking objects	Knives	Exclusion zones and guards Work procedures	
Slips, trips and falls	External steps and stairways Wet, oily or icy ground surfaces	Design and maintenance of work areas, walkways, stairs and ramps Suitable flooring and footwear Housekeeping Lighting	3% Head/ face Back 13% Shoulder/
Struck by objects	Animal parts / products Knives	Guarding and extraction systems Personal protective equipment Segregation of rolling stock and workers Communication systems and high visibility clothing	Shoulder/upper arm 3% Neck
Contact with hot objects	Hot water, steam	Pipeline marking and insulation Personal protective equipment – face shield, gloves Design and layout of work areas Safe systems of work	Wrist/ elbow/ forearm
		Predominant injury location	Hand/ fingers/ thumb Foot/ toes 3% 5% Ankle/lower leg ons from work related incidents

Fabricated metal product manufacturing

Businesses that mainly forge iron and steel or manufacture structural metal products, metal containers, sheet metal products or other fabricated metal products.

Main occupations: structural steel and welding trades workers and process workers.

Issue	Common causes	Some things to consider	
Struck by objects	Metal and other fragments and dust Metal including bars, beams, rods etc.	Equipment designed for the task Guarding and handles Protective equipment Inductions, training and supervision	
Manual tasks	Handling metal, materials and objects	Design and layout of work areas Overhead cranes, hoists, jigs, roller Task specific training	systems
Striking objects	Metal edges Powered tools Hammers and mallets	Equipment designed for the task Protective equipment Inductions, training and supervision	Eye 6% Head/ face 14% Back
Slips, trips and falls	Hazardous objects on ground Traffic and ground surfaces Trucks and semitrailers	Design and maintenance of work are walkways, stairs and ramps Suitable flooring and footwear Housekeeping Lighting	1% Neck 7% Shoulder/ upper arm
Being trapped	Steel plates, beams, bars, pipes etc.	Exclusion zones and safe work procedures Preventive maintenance Emergency procedures Design and layout of work areas Safe systems of work	Wrist/elbow/forearm
		f t	Foot/ 2% Ankle/lower leg ons from work related incidents

Other store-based retailing

Businesses that include furniture, floor coverings, houseware, electrical and electronic goods, hardware, building and garden supplies, clothing, footwear and personal accessories, department stores, recreational goods retailing.

Main occupations: checkout operators, sales assistants, building and plumbing labourers, retail supervisors and storepersons.

and storepersons.			
Issue	Common causes	Some things to consider	
Manual tasks	Moving/lifting, boxes, crates, cartons, freight, stock, food etc. Using roll cages	Safe design and layout of storage Electric pallet jacks and trolleys Task variety Safe systems of work	areas and customer display areas
Slips, trips and falls	Slippery ground surfaces Internal traffic and ground surfaces External steps and stairs	Suitable flooring and footwear Adequate and even lighting	areas, walkways, stairs and ramps ices – keep floors dry, clean and well
Striking objects	Metal edges Timber Knives	Machine guarding Height adjustable equipment Sufficient working space Access to shelving and storage Lighting Keeping knives sharp and stored securely Safe work procedures (e.g. cutting away from the body) Training and supervision	2% Eye 5% Back Shoulder/ upper arm 3% Neck
Struck by object	Falling/dropped crates, cartons, boxes, cases etc.	Racking or storage that ensures items cannot be stacked too high Limit stock kept on site Suppliers to ensure pallets are made up and wrapped properly	Wrist/elbow/forearm 14% Hand/fingers/thumb 8%
		Predominant injury loca	Foot/ toes 5% Ankle/lower leg tions from work related incidents

Road transport

Businesses that transport freight or passengers by road.

Main occupations: truck, bus, coach and automobile drivers.

lssue	Common causes	Some things to consider	
Manual tasks	Operating buses Working on or around trucks and semi- trailers	Design of depot and customer sites Seating design Mechanical aids for load handling Scheduling and work procedures Manual task risk management train	
Falls	Entering /exiting or working on trucks and buses	Steps, hand holds and surfaces Work procedures and training Housekeeping and maintenance Lighting Footwear	Head/ 2% face Back
Vehicle incidents	Truck, semi-trailer and car on-road incidents	Driver training Appropriate scheduling Fatigue management On-site traffic management	14% Shoulder/upper arm
Struck by objects	Truck doors Truck loads Load straps fasteners	Equipment design and training Exclusion zones and traffic management	
Striking objects	Hitting truck/lorry	Exclusion zones and traffic management Equipment design – particularly load securing equipment	Wrist/elbow/forearm
Hearing loss	Vehicle and road noise	Engineering solutions Protective equipment	Hand/ fingers/ thumb 9% Knee/ upper leg
		Predominant injury locatio	Foot/4% 9% Ankle/lower leg

Joint priorities

Safe Work Australia works with all Australian jurisdictions to identify industries for national focus on prevention activities. With few exceptions, these national priority industries also have high claim rates in all regions of Queensland.

The national priority industries include:

- Construction
- Transport, postal and warehousing
- Manufacturing
- Agriculture, forestry and fishing
- Health care and social assistance
- Accommodation and food services

Detailed statistical information for each industry is available in the statistical updates available at: worksafe.qld.gov.au.

Industries include:

- Accommodation and food services
- Administrative and support services
- Agriculture, forestry and fishing
- Arts and recreation
- Construction
- Education and training
- Electricity, gas, water and waste services
- Financial and insurance services
- Health care and social assistance
- Information, media and telecommunication services
- Manufacturing

- Other services
- Professional, scientific and technical services
- Public administration and safety
- Rental, hiring and real estate services
- Retail trade
- Transport, postal and warehousing
- Wholesale trade



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