The IPaM program has helped more than 900 employers in Queensland improve management processes, lower costs and enhance employees’ health and wellbeing.

**Who is in the IPaM program?**

- **Manufacturing:** 32%
- **Agriculture, Forestry and Fishing:** 2.4%
- **Health Care and Social Assistance:** 14.7%
- **Construction:** 10.7%
- **Transport, Postal and Warehousing:** 9.7%
- **Labour Hire:** 4.2%
- **Other:** 26.3%

**Lowering costs**

- **IPaM businesses:**
  - 10.9% new claims
  - 25.7 average days off work
  - $5k average costs per claim

- **Other Queensland businesses:**
  - 4.4% new claims
  - 29.5 average days off work
  - $7.6k average costs per claim

**Getting back quicker!**

- **17.4 days**
  - IPaM businesses

- **21.2 days**
  -scheme

**Helping employers**

Eight out of ten participating businesses find IPaM useful.

Data current as at 2015-16.